AOSCO

Drilling Rigs

- Truck-mounted drilling rigs

- This kind of drilling rigs are designed and manufactured in accordance with API Spec Q1, 4F, 7k, 8C and RP500, GB3826.1, GB3836.2, GB7258, SY6584 Standards as well as "3C" compulsory standard.
- The whole rig has a compact structure, which requires a small installation space due to kits high integration.
- The heavy-duty and self-propelled chassis: 8x6, 10x8, 12x8, 14x8, 14x12, 16x12 and hydraulic steering system are utilized respectively, which ensures the drilling rig a good passage and cross-country capability.
- The reasonable assembly of CATERPILLAR engine and ALLISON transmission box can ensure high driving efficiency and working reliability.
- The main brake adopts hydraulic disc brake or band brake and Air brake or hydromatic brake or FDWS brake can be applied as auxiliary brake.
- The rotary table transmission box can realize forward-reverse shift, which can be suitable for all kinds of DP rotary operations, and the anti-torque releasing device can be used to make the DP deformation force released safely.
- The mast, which is front open and double-section type with an inclination angle or erective double-section type, can be erected or lowered and telescoped hydraulically.
- The drill floor is twin-body telescopic type or with parallelogram structure, which is convenient for easy hoist and transportation. The height of the drill floor can be designed according to the client's requirements.
- The perfect configurations of solid control system, well control system, high-pressure manifold system, generator house, engine & mud pump house, doghouse and other auxiliary facilities can meet user's different requirements.
- Safety and inspection measures are strengthened under the guidance of the design concept of "Humanism Above All" to meet the requirements of HSE.





Truck-mounted drilling rig 1000m



Truck-mounted drilling rig 1500m



Truck-mounted drilling rig 2000



Tru. ted drilling rig 3000m



3000m Truck-mounted drilling rig (VFD-drive)



Truck-mounted drilling rig 4000m



- 1000m Truck-mounted drilling rigs

| Product model | ZJ10 | | |
|--------------------------------------|------------------------|--|--|
| Structure model | Self-pr 3d | | |
| Nominal drilling depth (4 1/2"DP) | 3′ (Ôft | | |
| Nominal workover depth (3 1/2" DP) | 16 | | |
| Max. hook load | 0000lbs | | |
| Hook speed(ft/s) | 0.6 4.59 | | |
| Mast height | J5ft | | |
| Engine's model | CAT3406B | | |
| Engine power(hp) | 360or350 | | |
| Model for hydraulic transmission box | CLBT5961 | | |
| Transmission mode | riy, lulic +mechanical | | |
| Traveling system | 3×4 | | |
| Main wireline diameter | 1 in | | |
| Hook block model | YG90 | | |
| Swivel model | SL110 | | |
| Model for rotary table | ZP175 | | |
| Model for chassis/drive way | XD40/8×6 | | |
| Approaching angle/departure an | 25°/16° | | |
| Min. ground clearance | 121/4 in | | |
| Max. climbing gradier 30% | | | |
| Min. turning radius 92ft | | | |
| Overall dimension 55×9×14 | | | |
| Weight of main ink | 93000 lbs | | |
| Weight of acces | 33000lbs | | |





1500m Truck-mounted drilling rigs

| Product type | ZJ15 | | |
|--------------------------------------|------------------|--|--|
| Structure type | Self-propelled | | |
| Drilling depth(41/2" DP) | 5000ft | | |
| Workover depth (3 1/2" DP) | 15000ft | | |
| Max. hook load | 250000lbs | | |
| Hook speed (ft/s) | 0.66~4.59 | | |
| Mast height | 105ft | | |
| Engine model | CAT3408B DIT/ | | |
| Engine power | 475hp | | |
| Model for hydraulic transmission box | CLBT5961 | | |
| Ttransmission model | Hydraulic +mech. | | |
| Traveling system | 4×5 | | |
| Main wireline diameter | 7 7 | | |
| Model for hook block | YG. | | |
| Swivel model | | | |
| Rrotary table model | ZP175 | | |
| Chassis/drive way model | >50/10 | | |
| Approaching angle/leave-taking angle | 28° | | |
| Min. ground clearance | 1∠ 1/4in | | |
| Max. gradient 26% | | | |
| Min. turning radius 98ft | | | |
| Overall dimension(ft) 62×9×14 | | | |
| Weight of the main unit | 110000lbs | | |
| Weight of accessories 44000lbs | | | |







- 2000m Truck-mounted drilling rigs

| Product type | ZJ20 | | |
|--------------------------------------|------------------|--|--|
| Structure type | Self-propelled | | |
| Drilling depth(4 1/2* DP) | 6600ft | | |
| Workover depth (3 1/2" DP) | 18000ft | | |
| Max. hook load | 350000lbs | | |
| Hook speed (ft/s) | 0.66-4.59 | | |
| The mast height | 115ft | | |
| Engine's model | CAT3412B DITA | | |
| Engine power | 650hpor660hp | | |
| Model for hydraulic transmission box | CLBT6061 | | |
| The transmission mode | Hydraulic +mecha | | |
| Traveling system | 4×5 | | |
| The main wireline diameter | 11/8in | | |
| Model for hook block | YG135/ YG160 | | |
| Model for swivel | SL135/ 160 | | |
| Model for rotary table | ZP1, | | |
| Model for chassis/drive way | Xr ··· | | |
| Approaching angle/leave-taking angle | A | | |
| Min. ground clearance | 12 1/4in | | |
| Max. gradient | 3% | | |
| Min. turning radius | /ft | | |
| Overall dimension (ft) | 67×9×15 | | |
| Weight of the main unit | 30000lbs | | |
| Weight of accessories | 53000lbs | | |





3000m Truck-mounted drilling rigs

Function

- **1-** Drilling by DP.
- 2- Meet the requirements on well adjustment and lateral drilling operation.
- **3-** Put and install wellhead equipment and casings.
- **4-** Trip string, examine and repair on the downhole equipment.
- **5-** Grind bridge plug or drill cement plug.
- **6-** Fishing operation.
- **7-** Wash the sand on bottom-hole or perforated well section.

Design principle

- 1. Meet the technical requirement on bidding;
- 2. The advanced domestic and overseas technology and structure are adopted, key parts are bought in to improve the rig reliability and enhance the standard factor.
- 3. Insist the design principle of safety first and put double safety device on the key parts to protect person and equipment safety.
- 4. Strengthen protection against abrasion to prolong using life;
- 5. Insist the design principle of reliability to prolong the using life of the drilling rig:
- 6. Strengthen human engineering to improve the working efficiency;
- 7. Conform to HSE Specs.

Technical specification

Structure type double drum, truck -mounted and self-propelled

Nominal drilling depth 10000 ft (41/2"DP)

Max. hook load 400000lbs

Engine power

Engine model

CAT3408 (two sets)

Drive way

Transmission model

2x475hp (two sets)

CAT3408 (two sets)

Hydraulic +mechanical

Allison 5961 (two sets)

Drawworks gear NO. 5F+1RMast height 118/125(ft) Traveling system 4x5/5x6Wireline dia. F 11/4 in Hook block speed 0.66-4.59(ft/s)Substructure height 19.685ft Opening dia. of rotary table 27 .5in Chassis drive way 14x8 Main unit weight when moving 1700001bs Overall dimension when moving 73 x 10 x 15 (ft)







4000m Truck-mounted drilling rigs

| Product type | ZJ40/225 Z |
|---|--------------|
| Structure type | Self-prop |
| Drilling depth (41/2" DP) | 130^2ft |
| Workover depth (3 1/2" DP) | 2 ,50 |
| Max. hook load | 5000(hs ×6) |
| Rated power for the drawuorks HP/kW(hp) | 73、 J0) |
| Wireline number | 10 |
| Pump power (Unit) no less hP/kW(hp) | 7 (1000) |
| Opening dia of rotary table | nm(271/2in) |
| Substructure height | 18ft |
| Mast height (ft) | 18/125 |





The trailermounted drilling rigs

The trailer-mounted drilling rigs

- This kind of drilling rigs are designed and manufactured in accordance with API Spec Q1, 4F, 7k, 8C and RP500, GB3826.1, GB3836.2 GB7258, SY6584 standards as well as "3C" compulsory standard.
- These drilling rigs have following advantages: reasonable design structures and high integration, a small working space and a reliable transmission.
- The heavy-duty trailer is equipped with some desert tires and large-span axles to improve the moveability and the cross-country performance.
- A high transmission efficiency and performance reliability can be maintained by a smart assembly and a utilization of two CAT 3408 diesels and ALLISON hydraulic transmission box.
- The drawworks is double-drum type, with which the hydraulic disc brake is equippmed as main brake and air water-cooling disc brake (Model EATON WCB324) is equipped as auxiliary brake.
- The derrick which is front-open type and has two-section structure with an inclination angle or erective sections can be lifted up or fallen down and telescoped.
- The substructure has a parallelogram integral structure for easy transportation and installation, which can be risen by 6 setbacks spirally.
- This kind of drilling rigs with desert adaptability design also have good anti-dust and high/low-temperature proof performances.
- Safety and inspection measures are strengthened under the guidance of the design concept of "Humanism Above All" to meet the requirements of HSE.





- Waterwell drilling rigs

- This kind of drilling rigs are designed and manufactured in accordance with API Spec Q1, 4F, 7k, 8C and RP500, GB3826.1, GB3836.2 GB7258, SY6584 standards as well as "3C" compulsory standard.
- This kind of drilling rigs can be used to drill water wells with the Max. depth of 300 meters and Max wellhead diameter of 500mm and to drill the gas wells with the foregoing same specification and to complete workover operations.
- The water-well drilling rig is mobile rig. And a heavy-duty and cruise chassis is utilized for loading the hoisting/spinning and circulation system integrally, which has a good motion performance. The operations of these kind of drilling rigs, such as, hoisting operation, spinning operation and the slurry circulations are driven hydraulically. The parameters for drilling water well can be adjusted automatically.
- The water-well drilling rigs also have a function of auto bit feed and high working efficiency, equipped with pressure device for pressurization and depressurization to DP.
- A hydraulic brake and a Crown-O-Matic as well as a hydraulic source under the substructure are installed respectively with the purposes of meeting drilling-process requirements and of insuring safety and reliability of the rigs.
- Safety and inspection measures are strengthened under the guidance of the design concept of "Humanism Above All" to meet the requirements of HSE.

| The main technical specification for the water- | well drilling rigs |
|---|--------------------|
|---|--------------------|

| Nominal drilling depth (ft) | 1000 |
|---|-------|
| Rated load for hoisting system (lbs) | 67000 |
| Hook speed (ft/s) | 0~2.3 |
| Mast height (ft) | 46 |
| Rated power for engine (hp) | 375 |
| The pressurization capacity for hoisting system (lbs) | 22500 |
| Max pressure for slurry system (psi) | 715 |
| Max discharge capacity for slurry system (usgal/min) | 528.3 |





- The skid-mounted drilling rigs

- This kind of drilling rigs are designed and manufactured in accordance with API Spec Q1, 4F, 7k, 8C, 9A and RP500, GB3826.1, GB3836.2, SY5609 standards.
- These drilling rigs adopt an advanced AC- VFD-AC or AC-SCR-DC drive system and a non-step speed adjustments can be realized on the drawworks, rotary table and mud pump, which can obtain a good well-drilling performance with the following advantages: calm startup, high transmission efficiency and auto load distribution.
- One -to -one control is designed for the VFD system and one-to -two control is designed for the SCR system., The intellectual control of the drillerover the drilling rigs can be realized by PLC system and the integrated design of touch screen parameters of gas, electricity, fluid and drilling instrumentation.
- K type mast and the swing-up/sling-shot substructure have a good stability and provide a large working space. The mast and the equipment on the drill floor can be assembled on the ground and raised integrally.
- The skid module structure can make the whole unit very compact and quick for movement, which can meet the requirements of the whole-unit-trucked transportation and of cluster-type-well drillings.
- The drawworks will be driven by a single-shaft gear with a non-step speed adjustment. The transmission is simple and reliable.
- The drawworks is equipped with a hydraulic disc brake and a motor-energy-consumption braking, and the braking torque's can be controlled via the computer.
- An auto bit feeder is equipped individually to realize real-time monitoring to the dropping process and drilling process of the DP.







The skid-mounted drilling rigs

The main technical performance & specification for the skid-mounted drilling rigs

| Me | odel | ZJ10DB | ZJ20K | ZJ30K | ZJ30DB | ZJ40K |
|--------------------------|-------------------------------|---------------------------|-------------------------------|-----------------------------------|-----------------------------|-----------------------------------|
| Drilling | 41/2"DP | 1600-3200 | 3900-6600 | 5200-9800 | 5200-98 | 8200-13000 |
| depth(ft) | 5"DP | 1600-2600 | 3600-5900 | 4900-8200 | 4900- | 6600-10000 |
| Max hook | load (lbs) | 150000 | 350000 | 380000 | 380 | 500000 |
| Hook sp | eed (ft/s) | 0~3.6 | 0.67~4.9 | 0.67~4.9 | 0~: | 0.49~4.5 |
| Mast h | eight (ft) | 95 | 102 | 108 | 35 | 141 |
| Mas | t type | Erective section | Erective section | Erective section | ty | Erective section |
| | the drill floor (ft) | 8.86 | 14.76 | 18.37 | 11 | 19.68 |
| Substru | cture type | Folding | Folding | Folding frame | Foluing frame | Folding frame /telescopic |
| Engir | ne type | AC- VF Motor | CAT3412 DITA Or C-16 ATAAC | CAT3408 DI7 Or 2×C-15 ATAA? | , C-VF motor | 2×CAT3412 DITA or 2×C-16 ATAAC |
| Engine po | wer(No×hp) | 308 | 650 or 660 | 2×5 2×526 | 671 | 2×650 or 2×660 |
| Transmi | ssion type | Electrical+ Mechanical | Hydraulic+ mechanical | mec. | Electrical+ Mechanical | Hydraulic+ mechanical |
| | transmission ox | ZJ10 | S6610HR | 10hR | JZK-190 4- shiftgear box | S6610HR |
| Travelin | g system | 4×5 | 4×5 | 5x ,×5 | 5×6 | 5×6/6×7 |
| Drawwo | rks Model | JC10DB | JC20K | J0K | JC30DB | JC40K |
| Drawwork | s power(hp) | 268 | 469 | 536 | 671 | 986 |
| Main | brake | Band | Band | Band | Band /disc | Band/disc |
| Auxilia | ry brake | 224WCB | 224WC | 324WCB | 324WCB | 236WCB |
| Main wireline | e diameter (in) | 7/8 | 1 1/(| 11/8 / 11/4 | 11/8 | 11/4 |
| Model of th | e hook block | YG70 | YG16L | YG225 | YG225 | YG225 |
| Model of | the swivel | SL110 | X' 170 | SL225 | SL225 | XSL225 |
| Model of | rotary table | ZP175 | عري المحتوات | ZP205, P275 | ZP275 | ZP275 |
| Mud pump p | ower (hp/set) | 496 | .02 | 986/2 | 986/2 | 1287/2 |
| | essure of the system (psi) | | | 2030 | | |
| Programme and the second | essure of air m (psi) | | | 143 | | |
| | ht (lbs) | 176000 | 90000 | 220000 | 370000 | 620000 |

ZJ10DB ZJ30







The skid-mounted drilling rigs

The main technical performance & specification for the skid-mounted drilling rigs

| | Model | ZJ40LDB | ZJ40DB | ZJ50DB | ZJ70LDB | 7.J70DB |
|--------------|-------------------------------------|--------------------------|-----------------------------------|------------------------------|------------------------|-----------------------------------|
| Drilling | 4 1/2*DP | 8200-13000 | 8200-13000 | 11000-16000 | 15000-23000 | 00-23000 |
| depth (m) | 5*DP | 6600-10000 | 6600-10000 | 9200-15000 | 13000-20000 | ,000-20000 |
| Max h | ook load (lbs) | 500000 | 500000 | 700000 | 1000000 | 1000000 |
| Hook | speed (ft/s) | 0.67-4.6 | 0-3.9 | 0-3.9 | 0-3.9 | 0-3.9 |
| Mas | st height (ft) | 141 | 141 | 141、148 | 148 | 148 |
| ٨ | fast type | K type | K type | K type | K typ | K type |
| | the drill floor (ft) | 24.61 | 24.61 | 24.61 . 29.53 | 29.53、34. | 29.53, 34.45 |
| Subs | tructure type | swing-up | Swing-up | Swin-up/sling- shot | / ving- | Swing-up |
| Er | ngine type | G12V190PZL-3 | CAT3512B generator set | CAT3512B generato set | A12\ PZL-3 | CAT3512 Bgenerator set |
| Engine | power (No×hp) | 3×1086 | 2×1676+536 | 3×1676 | | 4×1676 |
| Trans | smission type | hydraulic+ mechanical | VFD | VFD | hydra s+ mec. sical | VFD |
| Model of | the transmission box | YZOJ750 | ZJ40 | ZJ50 | YZOJ750 | ZJ70 |
| Trav | eling system | 5×6 | 5×6 | 6× | 6×7 | 6×7 |
| Draw | works Model | JC40LDB | JC40DB | JCf B | JC70LDB | JC70DB |
| Drawwo | orks power (hp) | 986 | 1073 | 16 | 1971 | 2146 |
| M | ain brake | disc brake | Disc brake | Ding brand | Disc brake | Disc brake |
| Aux | iliary brake | FDWS40 | energy- consumption braking | ner V- onsultion brzig | FDWS70 | energy- consumption braking |
| Main wi | reline diameter (in) | 11/4 | 11/4 | .3/8 | 11/2 | 11/2 |
| Model o | f the hook block | YC225 DG225 | YC225, D & | YC315. DG315 | YC450、DG450 | YC450 DG450 |
| Mode | of the swivel | SL225 | SL22. | SL450 | SL450 | SL450 |
| Model | of rotary table | ZP275 | ZP275 | ZP375 | ZP375 | ZP375 |
| | p power (hp/set) | 960/2 | | 960/2 | 1180/3 | 1180/3 |
| | pressure of the lic system (psi) | | | 2030/2320 | | |
| | pressure of air stem (psi) | 143 | | | | |
| | eight (lbs) | 710000 | 3000 | 770000 | 990000 | 880000 |









- The skid-mounted drilling rigs

- This kind of drilling rigs are designed and manufactured in accordance with API Spec Q1, 4F, 7k, 8C and RP500, GB3826.1, GB3836.2, SY5609 standards.
- The drilling rigs can fully meet the well-drilling- process requirements by adoption of flexible driving designs-mechanical drives (high-speed diesels, hydraulic transmission box, angle gear box or middle-speed diesel hydraulic transmission, chain combination box), compound transmission and electrical drives (VFD or SCR) etc.
- The whole unit is very compact and a quick whole transportation and installation of the whole drilling rig can be realized due to a utilization of a skid-mounted structure. In addition, the drilling rig requires a small working site due to its high integration and compact configuration.
- Masts and substructures have various structures, such as: perpendicular-hoist sectional mast, whole-hoist K-type mast, telescopic substructure, spirally hoisted substructure and folding-frame substructure.
- A standard and module design and various ways of combination have been adopted in order to boost up the universal and exchangeable performances of the drilling rigs and to meet the user's different requirements.
- Disc brake or band brake can be applied as main brake and air brake or FDWS brake can be used as auxiliary brake and the energy-consumption braking can be available for electrical-drive-rig auxiliary brake. The drawworks can be equipped with bit-feed motor and control system.
- The Internet and communication techniques have been used on the drilling rigs, which can realize an integral display for power, air control, hydraulic control, and monitoring and the intellectual and safe control of the driller.
- The perfect configurations of the solid control system, well control system, high-pressure pipe manifold system, the generator house, the engine pump house, doghouse and other auxiliary facilities can meet the user's different requirements. Safety and inspection measures are strengthened under the guidance of the design concept of "Humanism Above All" to meet the requirements of HSE.





